

Customer Specification

PART NO. 85204CY

Construction

						Diameters (In)	
1) Component 1						1 X 4 COND	
a) Conductor						12 (413(7x59)/38) AWG Bare Copper	0.106
b) Insulation						0.022" Wall, Nom. PVC	0.150
(1) Print						ALPHANUMERIC NUMBERS - 1-ONE ALTERNATING AND INVERTED	
(2) Col	lor(s)						
Cond	Color	Cond	Color	Cond	Color		
1	RED #1	3	RED #3				
2	RED #2	4	YELLOW/GREEN/GR				
c) Cabling				•	4 COND Cabled		
(1) Tw	ists:					3.4 Twists/foot (min)	
(2) Orientation:						Components to be arranged from INSIDE LAYER to OUTSIDE LAYER	
(3) Co	re Wrap					REMAY Tape, 25% Overlap, Min.	
						0.020" Wall, Nom.,PVC, Oil Resistant	0.427+/- 0.018
(1) Color(s)						BLACK	
(2) Jac	ket Separa	itor				Tissue Tape, 20% Overlap, Min.	
2) Shie	eld					Tinned Copper BRAID Shield,85% Coverage, Nom.	
3) Jacket						0.075" Wall, Nom.,PVC, Oil Resistant	0.611+/- 0.030
a) Color(s)						BLACK	
b) Jacket Separator					Tissue Tape, 20% Overlap, Min.		
c) Print						ALPHA WIRE-* P/N 85204CY 4C 12 AWG XTRAGUARD(R) CONTINUOUS FLEX CONTROL CABLE RU AWM 2587 CONSTANT FLEXING OR CRU AWM I/II A/B FT1 90C 600V CE ROHS (SEQ FOOTAGE) * = Factory Code	

Applicable Specifications

1) UL		
a) Component 1	AWM/STYLE 10012	90°C / 600 V _{RMS}
b) Overall	AWM/STYLE 2587	90°C / 600 V _{RMS}
2) CSA International	C(RU) AWM I/II A/B	90°C / 600 V _{RMS}
	FT1	
3) Other	VDE 0472, Section 803 Oil Test	
4) CE:	EU Low Voltage Directive 2014/35/EU	

Environmental

1) CE: EU Directive 2011/65/EU(RoHS2), EU Directive 2015/863/EU (RoHS3):	
	This product complies with European Directive 2011/65/EU (RoHS Directive) of the European Parliament and of the Council of 8 June 2011 and the amending Directive 2015/863/EU of 4 June 2015 . No Exemptions are required for RoHS Compliance on this item.
2) REACH Regulation (EC 1907/2006):	
	This product does not contain Substances of Very High Concern (SVHC) listed on the European Union's REACH candidate list in excess of 0.1% mass of the item.
3) California Proposition 65:	This product may contain substances known to the State of California to cause Cancer or Reproductive Harm, but is exempt from labeling based on the Consent Judgement. See the Alpha Wire website for more information.

Properties

Physical & Mechanical Properties		
1) Temperature Range	-40 to 90°C(static), -5 to 90°C (dynamic)	
2) Bend Radius	8X Cable Diameter(static), 8X Cable Diameter(dynamic)	
3) Pull Tension	222 Lbs, Maximum	
Electrical Properties	(For Engineering purposes only)	
1) Voltage Rating	600 V _{RMS}	
2) Capacitance	55 pF/ft @1 kHz, Nominal Conductor to Conductor	
3) Ground Capacitance	99 pF/ft @1 kHz, Nominal	
4) Inductance	0.16 μH/ft, Nominal	
5) Conductor DCR	1.63 Ω/1000ft @20°C, Nominal	
6) OA Shield DCR	1.61 Ω/1000ft @20°C, Nominal	

Other

Flange x Traverse x Barrel (inches)	
30 x 14 x 12 Continuous length	
24 x 14 x 12 Continuous length	
18 x 9 x 8 Continuous length	
[Spool dimensions may vary slightly]	
-	30 x 14 x 12 Continuous length 24 x 14 x 12 Continuous length 18 x 9 x 8 Continuous length

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EU/China ROHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number: 85204CY

85204CY, RoHS-Compliant Commencing With 01/10/2005 Production

Note: all colors and put-ups

This document certifies that the Alpha part number cited above is manufactured in accordance with Directive 2011/65/EU of the European 2), with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. T the list of restricted substances to 10 items (commonly known as RoHS 3) The reader is referred to these Directives for the specific definitio **Compliance on this item**. Additionally, Alpha certifies that the listed part number is in compliance with China RoHS "Marking for Control c

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.01% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE),	
Including Deca-BDE	0.1% by weight (1000 ppm)
Bis(2-ethylhexyl) phthalate (DEHP)	0.1% by weight (1000 ppm)
Butyl benzyl phthalate (BBP)	0.1% by weight (1000 ppm)
Dibutyl phthalate (DBP)	0.1% by weight (1000 ppm)
Diisobutyl phthalate (DIBP)	0.1% by weight (1000 ppm)

The information provided in this document and disclosure is correct to the best of Alpha Wire's knowledge, information and belief at the diguide for the safe handling, storage, and any other operation of the product itself or the one that it will become part of. The intent of this content information is for guidance purposes only. Product users are responsible for determining the applicability of legislation and regulatory for the Alpha Wire:

Dave Watson, Director of Engineering & QA 31/03/2025

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